



LS-200 Twelve-Station Static Tool Turret:

For the **SL-15** and the **DSTT-40** lathe model we are offering static tooling turret with optional tool disk that includes the choice of VDI-40. CNC New 12-Station Turret inside mechanism employs parallel cam, featuring high indexing accuracy and fast tool change. Turret rotation is driven by hydraulic motor for high torque output and maximum stability. Turret clamping/unclamping is operated through hydraulic power, assuring smooth motion and permitting for heavy duty machining. Boring tool capacity 32, 40 mm, O.D. facing tools 20, 25 mm and Facing tools 20, 25 mm. The turret has random tool selection function. Other turret options available on request.

LS-200	1	Hydraulic Turret LS-200 with selection of VDI-40
Center Height	MM	100
Number of tools	N	8T/10T/12T
Rotating Time (tool-to-tool)	Sec	0.6
Rotating Time (including locking)	Sec	0.7
Indexing Time	Sec	Total Indexing time for indexing 180° 8T 1.4 sec, 10T 1.7 sec, 12T 2 sec
Indexing Time	Sec	Total indexing time for indexing 180° (including locking) 8T 1.5 sec, 10T 1.8 sec, 12T 2.1 sec
Curvic coupling type		24180
Oil hydraulic motor type		WP100
Solenoid operated value		AC 110V DC 24V
Clamping force	Kg	Hydraulic working pressure (35-40) 35
Flow rate		L/min. 30
Thrusting force of hyd. Cyl	Kgf	3,800
Accuracy of repeatability	SEC	±0.003
Net Weight (without tool disk)	Kg	106



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